

## Running a Test Sequence File

Having first opened a Data File, simply press **START** on the Control Panel.

If a Data File has not been selected, a warning panel is displayed.

If the TSF uses Variables, the **Variables Table** will be displayed, prompting for a start value for the listed Variables.

If a Data File has been selected, the Header will be displayed.

The format of the Header is edited in the COMPEND Window using the **Data File** Menu. Enter information relevant to this test in the Header and select **Ok** to proceed.

The test will now proceed as programmed.

Press **PAUSE** to freeze the test at a particular point. The Digital Switches will remain active during a Pause, to enable the machine operation to be adjusted. Set-points, however, will not be adjustable.

To continue, press **RESUME** and the test will progress from the moment it was paused, or click on a new step in the Test File view and then press **RESUME**, to continue from the newly highlighted step.

Use **NEXT** to move the program on to the next logical step in the sequence.

Use **STOP** to abort the program.