**DN 44 DRY & LUBRICATED RECIPROCATING SLIDING & FRETTING MACHINE**

**Description**

The DN 44 Dry & Lubricated Reciprocating Sliding & Fretting Machine incorporates a servo hydraulic actuator driven by a high frequency analogue controller, which derives its set points via a 16 bit control and data acquisition card from a standard PC running COMPEND 2000 software. Real time adaptive control features provided within the software allows high precision control of the actuator when working against highly non-linear loads. Sine, square, triangular and random waveforms may be programmed and, depending on the physical capabilities of the hydraulic system, oscillating frequencies up to 200 Hz may be controlled.
The machine is designed for fretting and fretting fatigue tests with nominal relative movement between contacting surfaces in the range 20 microns to 80 microns. It may also be used for sliding reciprocating tests at strokes up to 20 mm. Servo hydraulic actuation with piezo transducer friction force measurement and servo controlled loading with force transducer feedback.

DN 44/1 Small Perturbation Signal Generator

This optional additional signal generator and signal analysis system allows combined sliding motion with co-axial vibration to be generated. The standard servo amplifier incorporates a summing junction on the input stage with dual inputs. This means that with the addition of a second signal generator, two separate signal inputs, one low frequency and long stroke and one high frequency and short stroke, can be combined, thus producing reciprocating motion with superimposed vibration from a single servo hydraulic actuator.
DN 44 DRY & LUBRICATED RECIPROCATING SLIDING & FRETTING MACHINE

Technical Specifications

Type of contact: Ball/Flat
Flat/Flat
Line/Flat

Type of Movement: Sine, Square, Triangular and Random
Sine, Square, Triangular and Random

Load: 5 to 1,000 N
5 to 1,000 N

Friction Force: +/-500 N Maximum
+/-500 N Maximum

Stroke - continuously variable: 10 microns to 20 mm
10 microns to 20 mm

Environment: Dry or Lubricated
Dry or Lubricated

Temperature: Ambient to 600°C
Ambient to 600°C

Super High Response Servo Valve: 12 l/min
12 l/min

Actuator Bearings: Hydrostatic
Hydrostatic

Dynamic Load: 5.7 kN
5.7 kN

Static Load: 8.6 kN
8.6 kN

Hydraulic Power Pack: 12 l/min at 250 bar
12 l/min at 250 bar

High Speed Interface: USB ADC
USB ADC

Resolution: 16 bit
16 bit

Number of Input Channels: 1 to 6
1 to 6

Maximum Data Rate: All channels at 50 kHz
All channels at 50 kHz

Interface: Serial Link Interface Module
Serial Link Interface Module

Software: COMPEND 2000
COMPEND 2000

DN 44/1 Small Perturbation Signal Generator

Type of Movement: Sinusoidal sliding stroke with co-linear superimposed sinusoidal perturbation

Sliding Motion:

Maximum Stroke: 20 mm (Amplitude: 10 mm)
20 mm (Amplitude: 10 mm)

Type of Movement: Sinusoidal
Sinusoidal

Frequency (FS): 0 to 5 Hz
0 to 5 Hz
**Vibration Motion:**
Stroke/Frequency:
- 200 microns (Amplitude 100 microns) @ 0 to 200 Hz
- 100 microns (Amplitude 50 microns) @ 0 to 300 Hz

**Frequency (FP):**
- 0 - 300 Hz

**Control Requirements:**
- FP must be greater than FS x 20

---

**Controlled Parameters**
- Frequency
- Stroke
- Load
- Temperature
- Test Duration

---

**Measured Parameters**
- Frequency
- Stroke
- Load
- Friction
- Temperature
- Electrical Contact Resistance

---

**Services**

**Electricity:**
- 380/415V, three phase + neutral, 50 Hz, 7.5 kW
- 380/415V, three phase + neutral, 60 Hz, 7.5 kW

**Mains water and drain:**
- 10 l/min (typical)