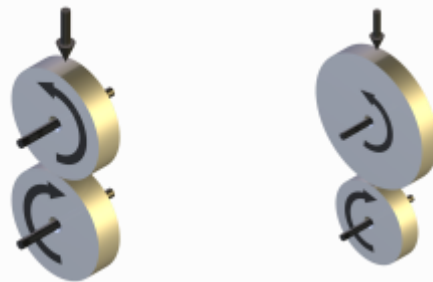


## TE 74 TWO ROLLER MACHINE



### General Description

The TE 74 Two Roller Machine has two motors, one to provide the input power and one to absorb the transmitted power. To achieve the high loads with small diameter rollers, hence high contact pressures, the test rollers are mounted on shafts with bearings on either side, in the "fully supported" configuration. As a consequence, spindle bearings are exposed to, and must run in, the test lubricant.

To achieve satisfactory performance in line contact, the mounting/loading arrangement has adjustable alignment, with the upper specimen shaft carried on a pivoted arm and with a spherical bearing incorporated in the pivot axle. Axial alignment is achieved by indexing the pivot axle. Loading is achieved by means of a servo controlled pneumatic bellows actuator with force transducer feedback.

The lower specimen shaft is carried in fixed bearings. The drive to the lower roller incorporates an in-line torque transducer for measuring the input torque to the system. It should be noted that the traction measurement is thus subject to parasitic losses associated with the roller spindle bearings. These losses are small but may be quantified by running the unit under conditions of zero slip at different speeds and temperatures.

A vibration sensor is provided for detecting surface failure. The upper roller housing is electrically insulated and slip rings are provided on the roller shafts for electrical contact resistance measurement.

A lubricant service module is fitted as standard incorporating a sump tank with immersion heater, delivery pump, scavenge pump and oil to water heat exchangers for cooling.

The motors are a.c. and powered by vector drives allowing precise control of speed. Power is re-circulated electrically via a common d.c. link between the drives, upstream of the frequency inverter stages. Total power requirement is thus limited to the system losses. For control purposes, one drive is designated as master with the second drive deriving its speed set point, adjusted for the required slip ratio, from the master drive.

## Design Variants

Two versions of the machine are available. The TE 74S (standard capacity) incorporates two 7.5 kW motors, a shaft centre distance of 40 mm and 12 kN loading system, whereas the TE 74H (high capacity) has two 30 kW motors, a shaft centre distance of 70 mm and 30 kN loading system.

## Drive Configuration

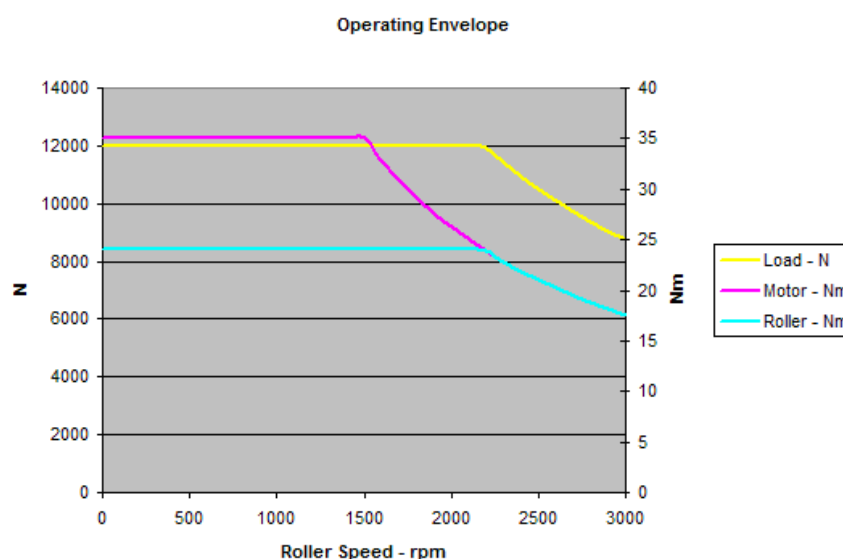
The lower roller spindle is connected to an in-line torque transducer via a cardan shaft; the transducer is connected to a lay shaft by a coupling and the lay shaft connected to the motor by pulley and timing belt. The upper roller spindle is connected to a lay shaft by a cardan shaft and the lay shaft connected to its motor by pulley and belt drive.

## Control and Data Acquisition

Control and data acquisition are implemented via host PC running COMPEND 2020 Windows compatible software, in conjunction with a Phoenix Tribology USB micro-controller interface.

Automatic control is implemented via user programmable test sequences. Manual control is implemented using on screen toggles. Data is stored to hard disc in either .csv or .tsv file formats.

## Operating Envelope – TE 74S

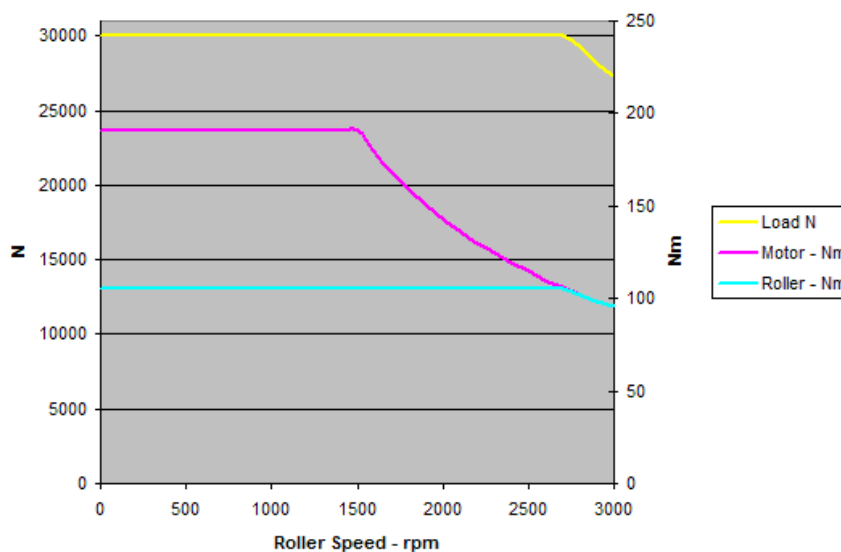


Characteristic showing motor torque-speed characteristic (available torque) compared with roller generated torque, assuming traction coefficient of 0.1, with corresponding reduction in applied load. Note that the full load can be applied at full speed in pure rolling or under conditions where the traction coefficient is less than 0.07.

Assuming 40 mm diameter rollers and traction coefficient of 0.1, the maximum permissible load at maximum speed is 8.7 kN.

Note that as the minimum specimen diameter is 15 mm, a diameter of greater than this is required for a crowned roller sample machined on a 15 mm shaft. The practical minimum diameter for a crowned roller is thus 20 mm.

### Operating Envelope – TE 74H



Characteristic showing motor torque-speed characteristic (available torque) compared with roller generated torque, assuming traction coefficient of 0.1, with corresponding reduction in applied load. Note that the full load can be applied at full speed in pure rolling or under conditions where the traction coefficient is less than 0.08.

Assuming 70 mm diameter rollers and traction coefficient of 0.1, the maximum permissible load at maximum speed is 27.3 kN.

Note that as the minimum specimen diameter is 30 mm, a diameter of greater than this is required for a crowned roller sample machined on a 30 mm shaft. The practical minimum diameter for a crowned roller is thus 40 mm.

# TE 74 TWO ROLLER MACHINE

## Technical Specifications - TE 74S

Type:	Circulating power Fully supported roller Spindles adjacent Fixed shaft centre distance
Contact:	Line or point contact
Test Conditions:	Pure Rolling Sliding/Rolling Lubricated
Environment:	
Standard Roller Diameters:	40 mm on 40 mm
Maximum Roller Difference:	65 mm on 15 mm
Maximum Roller Thickness:	12 mm
Shaft Centre Distance:	40 mm
Maximum Load:	12 kN
Roller Temperature:	Ambient to 150°C
Motor Power:	7.5 kW
Motor Base Speed:	1500 rpm
Motor Maximum Speed:	3000 rpm
Drive Ratio:	1:1
Maximum Roller Speed:	3000 rpm
Maximum Torque at 1500 rpm:	48 Nm
Maximum Torque at 3000 rpm:	24 Nm
Maximum Surface Speed (40 mm Roller):	6.28 ms <sup>-1</sup>
Drive Ratio:	2:1
Maximum Roller Speed:	6000 rpm
Maximum Torque at 3000 rpm:	24 Nm
Maximum Torque at 6000 rpm:	12 Nm
Maximum Surface Speed (40 mm Roller):	12.56 ms <sup>-1</sup>
Drive Ratio:	1:2

Maximum Roller Speed: 1500 rpm  
Maximum Torque at 750 rpm: 96 Nm  
Maximum Torque at 1500 rpm: 48 Nm  
Maximum Surface Speed (40 mm Roller): 3.14 ms<sup>-1</sup>

### **Controlled Parameters**

Motor speed  
Motor speed difference  
Applied load  
Test fluid temperature  
Test duration

### **Measured Parameters**

Motor speed  
Motor speed difference  
Applied load  
Transmitted torque  
Lubricant inlet temperature  
Test bath outlet temperature  
Vibration sensor output  
Electrical contact resistance

### **Services**

Electricity: 380/415V, three phase plus neutral, 50/60 Hz, 15 kW  
Clean, dry air: 4 cfm at 8 bar (120 psi)  
Mains water and drain: 10 l/min (typical)

## Technical Specifications - TE 74H

Type:	Circulating power Fully supported roller Spindles adjacent Fixed shaft centre distance
Contact:	Line or point contact
Test Conditions:	Pure Rolling Sliding/Rolling
Environment:	Lubricated
Standard Roller Diameters:	70 mm on 70 mm
Maximum Roller Difference:	110 mm on 30 mm
Maximum Roller Thickness:	12 mm
Shaft Centre Distance:	70 mm
Maximum Load:	30 kN
Roller Temperature:	Ambient to 150°C
Motor Power:	30 kW
Motor Base Speed:	1500 rpm
Motor Maximum Speed:	3000 rpm
Drive Ratio:	1:1
Maximum Roller Speed:	3000 rpm
Maximum Torque at 1500 rpm:	190 Nm
Maximum Torque at 3000 rpm:	95 Nm
Maximum Surface Speed (70 mm Roller):	11 ms <sup>-1</sup>
Drive Ratio:	2:1
Maximum Roller Speed:	6000 rpm
Maximum Torque at 3000 rpm:	95 Nm
Maximum Torque at 6000 rpm:	47.5 Nm
Maximum Surface Speed (70 mm Roller):	22 ms <sup>-1</sup>

## Controlled Parameters

Motor speed  
Motor speed difference  
Applied load  
Test fluid temperature  
Test duration

## Measured Parameters

Motor speed  
Motor speed difference  
Applied load  
Transmitted torque  
Lubricant inlet temperature  
Test bath outlet temperature  
Vibration sensor output  
Electrical contact resistance

## Services

Electricity:

Clean, dry air:

Mains water and drain:

380/415V, three phase plus neutral, 50/60 Hz, 75 kW

4 cfm at 8 bar (120 psi)

10 l/min (typical)